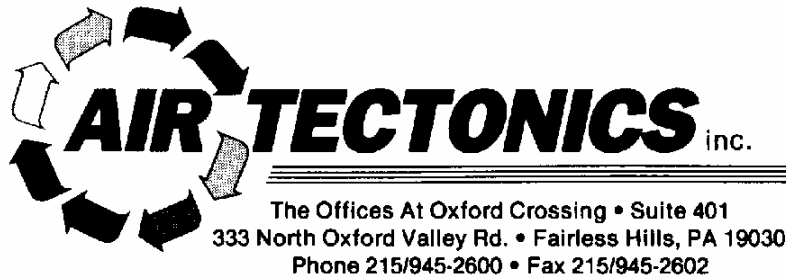


Appendix F – Dedicated Outdoor Air System Unit Selection

This appendix contains the cut sheets and other data for the Semco dedicated outdoor air system units used as a part of the design process.

Please see the all the dedicated outdoor air system unit information on the following pages.



LANCASTER OFFICE – 717-665-3971 FAX – 717-665-3976

MARCH 29, 2006

TO: Nathan Patrick

FROM: RITCHIE HALL

RE: Hilton Hotel - BWI location

Budget Quotation

PVS-13 (Unit Tag - ERU-1)

Unit Width - 98"

Unit Height - 86" _____

Unit Length - 295" _____

Max Module Weight - 13,700 _____

Number Of Modules - 1 _____

- SEMCO standard panels consisting of 2" thick dual wall 18 ga. Galvanized solid exterior skins and 22 ga. Galvanized steel solid interior skins enclosing 2" thick 3 pcf mineral wool insulation with a u-factor of 0.10 BTU/(hr-sq.ft.-deg). An all-welded painted structural base will support the housing. The base includes a welded floor with 3 pcf mineral wool insulation. The base is self-flashing when set on a properly sized curb. Floor openings have perimeter lip and are covered by protective grate. Lifting lugs will be welded to the base.
- Outdoor construction including 22 gauge galvanized steel standing seam sheet metal roof, door gutters and hoods on intake and exhaust openings.
- Self-flashing base is designed for curb mounting. Curb must provide support at all field joints. Contact SEMCO for more detail.
- Automated Logic Corporation DDC control package.
- Variable speed enthalpy recovery wheel with 3A molecular sieve desiccant and acid-resistant coating, variable speed drive motor, 480/3 inverter and 24 volt temperature controller.
- Variable speed aluminum dehumidification energy recovery wheel which is coated to prohibit corrosion, media surfaces coated with a non-migrating solid adsorbent layer, variable speed drive motor, 460/3/60 inverter and 24 volt temperature controller.
- 20 hp, EPACT compliant, ODP supply fan motor in centrifugal plenum type fan.
- 20 hp, EPACT compliant, ODP exhaust fan motor in centrifugal plenum type fan.
- Chilled water cooling coil consisting of round seamless 5/8 inch O.D. by .020 inch thick copper tube on 1.5 inch centers, secondary surface of .006 inch rippled aluminum plate fins, casings of galvanized steel, headers of seamless copper, and galvanized steel holding racks mounted in an insulated pitched 304 stainless steel condensate pan.
- Hot water coil consisting of primary surface of round seamless 5/8 inch O.D. by .020 inch thick copper tube on 1.5 inch centers, secondary surface of .0075 inch rippled aluminum plate fins, casings of galvanized steel, headers of seamless copper, and galvanized steel holding racks.

- Single point control panel, 480/3/60, including motor starters, motor short circuit and overload protection, low voltage transformer, damper interlocks and local HOA switch.
- Vapor tight lights wired to a single switch on the unit exterior and GFI receptacle mounted next to the light switch with separate 120 volt power connection at the GFI receptacle to provide power for the lights and receptacle.
- 30%, Class 2, 4-inch pleated filters in outdoor airstream.
- 65%, Class 2, 12-inch high efficiency pleated filters.
- 30%, Class 2, 2-inch pleated filters in return airstream.
- Outside air damper, galvanized steel frames and blades and two position electric actuators.
- Exhaust air damper, gravity back draft, aluminum frames and blades.

Price (Freight Allowed)..... \$90,193.00 (2nd Half-06)

PVS-18 (Unit Tag - ERU-2)

Unit Width - 122"
 Unit Height - 98" _____
 Unit Length - 308" _____
 Max Module Weight - 10,000 _____
 Number Of Modules - 2 _____

- SEMCO standard panels consisting of 2” thick dual wall 18 ga. Galvanized solid exterior skins and 22 ga. Galvanized steel solid interior skins enclosing 2” thick 3 pcf mineral wool insulation with a u-factor of 0.10 BTU/(hr-sq.ft-deg). An all-welded painted structural base will support the housing. The base includes a welded floor with 3 pcf mineral wool insulation. The base is self-flashing when set on a properly sized curb. Floor openings have perimeter lip and are covered by protective grate. Lifting lugs will be welded to the base.

- Outdoor construction including 22 gauge galvanized steel standing seam sheet metal roof, door gutters and hoods on intake and exhaust openings.
- Self-flashing base is designed for curb mounting. Curb must provide support at all field joints. Contact SEMCO for more detail.
- Automated Logic Corporation DDC control package.
 - Variable speed enthalpy recovery wheel with 3A molecular sieve desiccant and acid-resistant coating, variable speed drive motor , 480/3 inverter and 24 volt temperature controller.
 - Variable speed aluminum dehumidification energy recovery wheel which is coated to prohibit corrosion, media surfaces coated with a non-migrating solid adsorbent layer, variable speed drive motor , 460/3/60 inverter and 24 volt temperature controller.
 - 25 hp, EPACT compliant, ODP supply fan motor in centrifugal plenum type fan.
 - 20 hp, EPACT compliant, ODP exhaust fan motor in centrifugal plenum type fan.
 - Chilled water cooling coil consisting of round seamless 5/8 inch O.D. by .020 inch thick copper tube on 1.5 inch centers, secondary surface of .006 inch rippled aluminum plate fins, casings of galvanized steel, headers of seamless copper, and galvanized steel holding racks mounted in an insulated pitched 304 stainless steel condensate pan.
 - Hot water coil consisting of primary surface of round seamless 5/8 inch O.D. by .020 inch thick copper tube on 1.5 inch centers, secondary surface of .0075 inch rippled aluminum plate fins, casings of galvanized steel, headers of seamless copper, and galvanized steel holding racks.
- Single point control panel, 480/3/60, including motor starters, motor short circuit and overload protection, low voltage transformer, damper interlocks and local HOA switch.
- Vapor tight lights wired to a single switch on the unit exterior and GFI receptacle mounted next to the light switch with separate 120 volt power connection at the GFI receptacle to provide power for the lights and receptacle.
- 30%, Class 2, 4-inch pleated filters in outdoor airstream.
- 65%, Class 2, 12-inch high efficiency pleated filters.
- 30%, Class 2, 2-inch pleated filters in return airstream.
- Outside air damper, galvanized steel frames and blades and two position electric actuators.
- Exhaust air damper, gravity back draft, aluminum frames and blades.

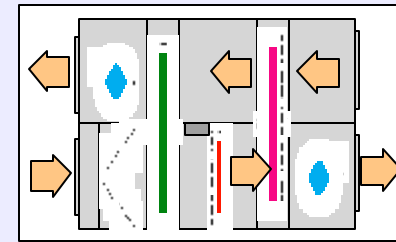
Price (Freight Allowed)..... \$102,993.00 (2nd Half-06)

SEMCO PVS System Modeling Program

Input Parameters:

Unit #:

Project Name:	Hilton Hotel	
Location:	Baltimore, Md	Choose System from below:
PVS Model Selected:	PVS-13	PVS-13 <input type="button" value="v"/>



Airflow Conditions

Supply Air (SCFM):	7,680
Return Air (SCFM):	6,400

External Static Pressures:

Supply Air (inwg):	5
Return Air (inwg):	5

ESA Weather Data:

Austin, TX	<input type="button" value="▲"/>
Baltimore, MD	<input type="button" value="□"/>
Billings, MT	<input type="button" value="□"/>
Birmingham, AL	<input type="button" value="□"/>
Bismarck, ND	<input type="button" value="▼"/>

Supply Air Conditions:

	Cooling Season	Heating Season	Suggestions
Dry Bulb Temp (DegF):	51.5	75.0	Input minimum grain level required for peak indoor latent load when sizing cooling capacity
Humidity (Grains):	46.0	20.0	

Outdoor Air Design Conditions:

	Cooling Season	Heating Season	Suggestions
Dry Bulb Temp (DegF):	95.0	10.0	For Accurate Design Data for City Selected:
Humidity (Grains):	130.0	0.5	

Space Design Conditions:

	Cooling Season	Heating Season	Suggestions
Dry Bulb Temp (DegF):	75.0	72.0	Input space temperature and relative humidity desired. (50% RH maximum recommended for cooling season design)
Humidity Level (%RH):	50%	30%	
Humidity (Grains): (calculated Value)	65.3	35.2	

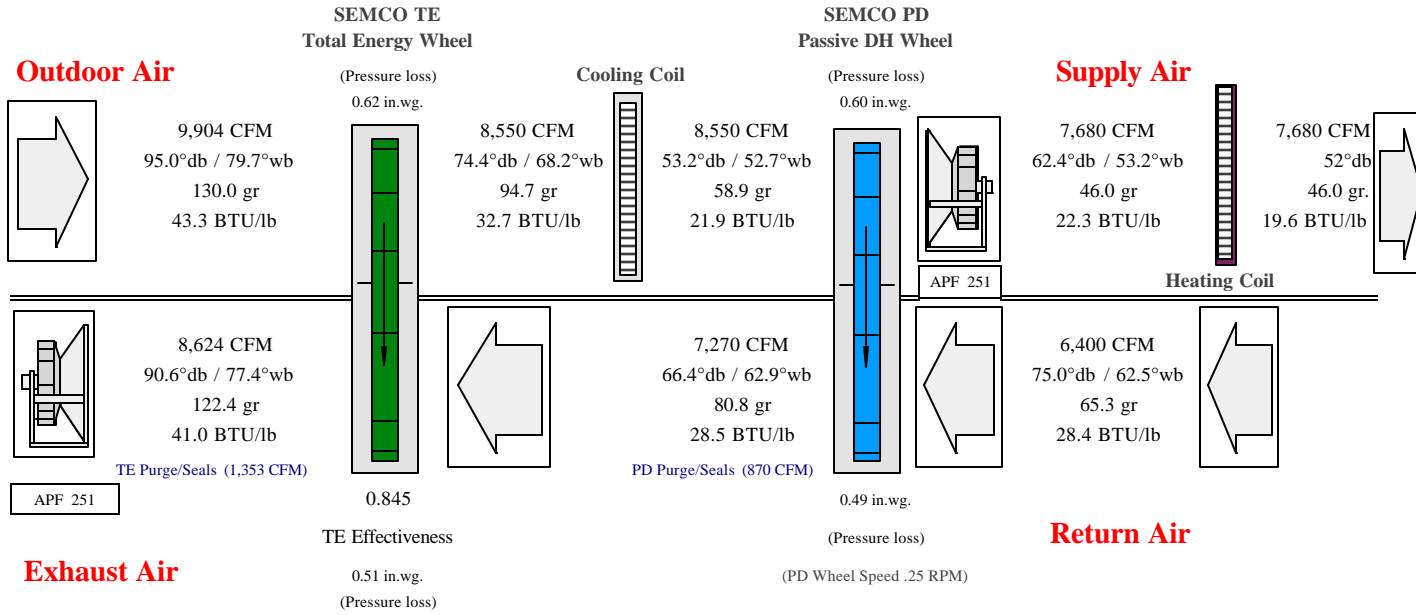


Project: Hilton Hotel

Location: Baltimore, Md

Model: **PVS-13**

Operating Mode:
Peak Space Latent Load
Unit #: ERU-1



Operating Season: Cooling	Operating Mode: Peak Latent Load
SEMCO PVS Performance Analysis:	
Total Cooling Load Delivered:	60.60 Tons of Total cooling provided
Latent Cooling Load Delivered:	36.56 Tons of Latent cooling provided
Cooling Capacity Input Required:	34.54 Tons of cooling Input required
Dewpoint Delivered to Space:	45.9 Degree F dewpoint
Dewpoint Leaving Coil:	52.2 Degree F dewpoint
Comparison with Conventional Approach:	
Cooling Capacity Required:	69.47 Tons of cooling Input required
Reheat Energy Required:	24,551 BTU/Hr. Reheat required
Dewpoint Delivered to Space:	Not Met Degree F dewpoint
Dewpoint Leaving Coil:	48.0 Degree F dewpoint



Project: Hilton Hotel

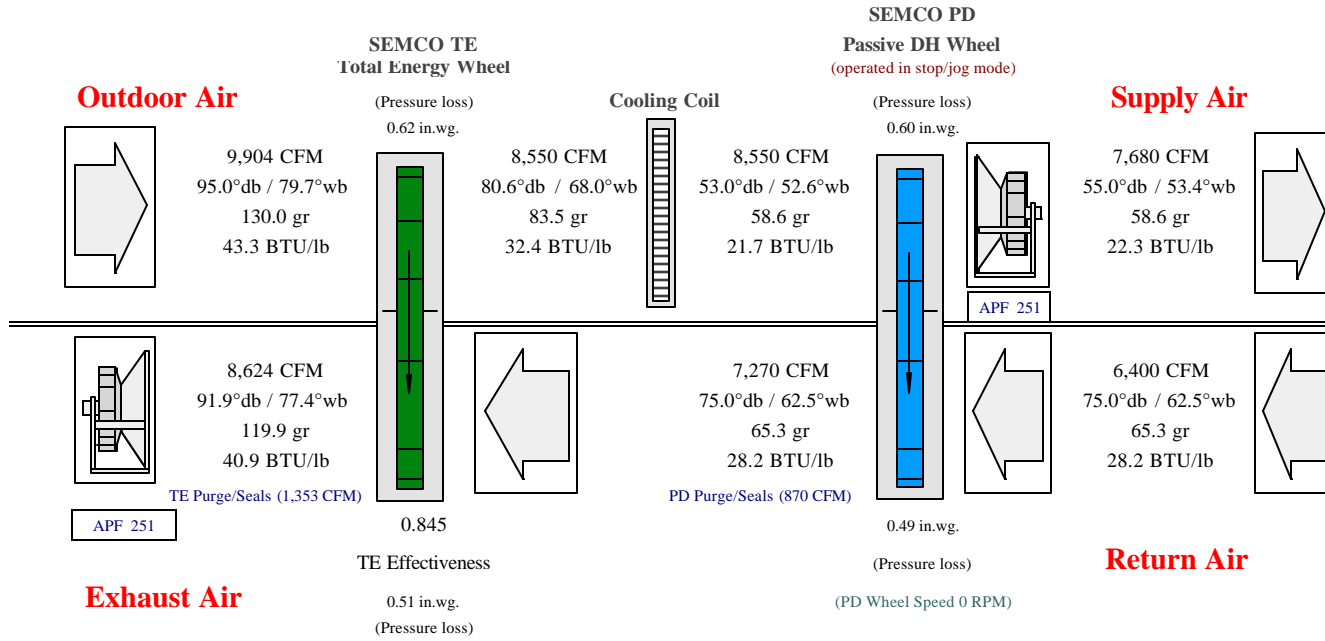
Location: Baltimore, Md

Model: **PVS-13**

Operating Mode:

Peak Space Sensible Load

Unit #: ERU-1



Operating Season: Cooling	Operating Mode: Peak Sensible Load
SEMCO PVS Performance Analysis:	
Total Cooling Load Delivered:	60.49 Tons of Total cooling provided
Latent Cooling Load Delivered:	31.08 Tons of Latent cooling provided
Cooling Capacity Input Required:	34.54 Tons of cooling Input required
Dewpoint Delivered to Space:	52.1 Degree F dewpoint
Dewpoint Leaving Coil:	52.1 Degree F dewpoint
Comparison with Conventional Approach:	
Cooling Capacity Required:	60.49 Tons of cooling Input required
Reheat Energy Required:	N/A BTU/Hr. Reheat required
Dewpoint Delivered to Space:	52.1 Degree F dewpoint
Dewpoint Leaving Coil:	52.1 Degree F dewpoint



Project: Hilton Hotel

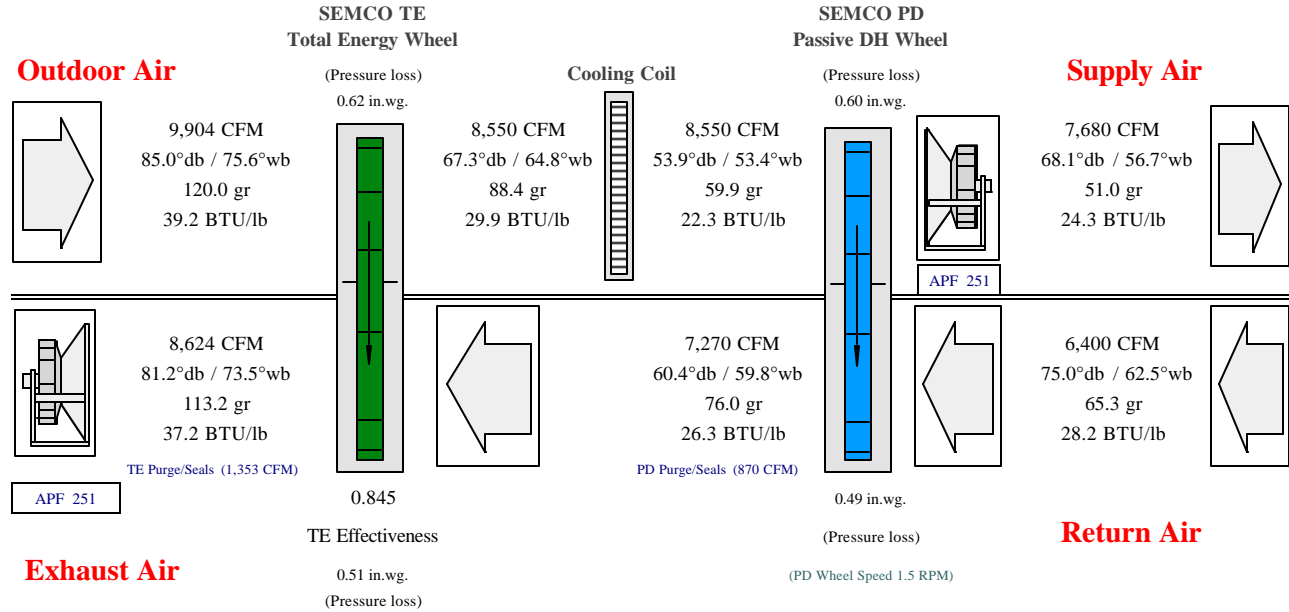
Location: Baltimore, Md

Model: **PVS-13**

Operating Mode:

Typical Part Load Condition *

Unit #: ERU-1



Operating Season: Cooling	Operating Mode: Part Load Condition
SEMCO PVS Performance Analysis:	
Total Cooling Load Delivered:	43.08 Tons of Total cooling provided
Latent Cooling Load Delivered:	30.03 Tons of Latent cooling provided
Cooling Capacity Input Required:	24.51 Tons of cooling Input required
Dewpoint Delivered to Space:	48.6 Degree F dewpoint
Dewpoint Leaving Coil:	52.9 Degree F dewpoint
Comparison with Conventional Approach:	
Cooling Capacity Required:	56.86 Tons of cooling Input required
Reheat Energy Required:	161,389 BTU/Hr. Reheat required
Dewpoint Delivered to Space:	48.6 Degree F dewpoint
Dewpoint Leaving Coil:	48.6 Degree F dewpoint

Part Load Conditions:

	Temperature	Humidity Content
Outdoor Air	85°db	120.0 Grains

(Manual Input!)



Project: Hilton Hotel

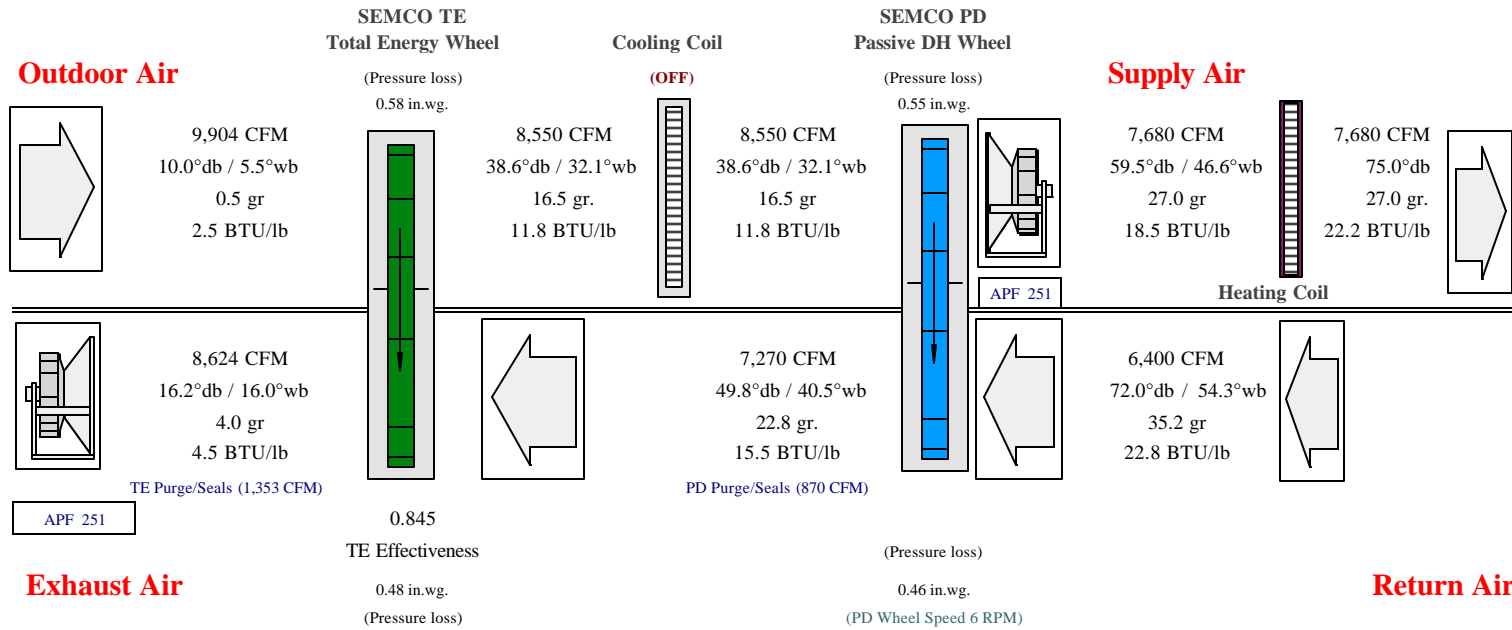
Location: Baltimore, Md

Model: **PVS-13**

Operating Mode:

Peak Heating Load

Unit #: ERU-1



Operating Season: Heating	Operating Mode: Peak Heating Load
SEMCO PVS Performance Analysis:	
Total Heating/Humid. Delivered:	682,492 BTU/Hr provided
Humidification Load Delivered:	131 Pounds of Humidification/Hr.
Heating and/or Humid. Capacity Rqd:	128,920 BTU/Hr required
Comparison with Conventional Approach:	
Heating/Humid. Capacity Required:	644,624 BTU/Hr required

PD Wheel Analyzer

PD Wheel		Manual Input Value
Reheat Effectiveness (automatic=1, manual=0)	0 Mode	55 % Max PD Wheel Eff. 36%

Note: Keep in mode 1 for automatic modulation of PD wheel
 Use mode 0 for manual override to reheat beyond setpoint



Performance Schedule: PVS System

Project:	Hilton Hotel		SEMCO Model:	PVS-13
	Location:	Baltimore, Md		Supply Fan:
Unit #:	ERU-1		Exhaust Fan:	APF 251

Fan Data				
Airstream	Airflow Quantity (SCFM)	Airflow+Purge/Seal (SCFM)	External Static Pressure (inwg)	Fan Horsepower (Installed)
Supply	7680	7680	5	
Return	6400	8624	5	

Design Data				
	Outdoor Air Design (Cooling)	Return Air Design (Cooling)	Outdoor Air Design (Heating)	Return Air Design (Heating)
Temperature (DB)	95.0	75.0	10.0	72.0
Temperature (WB)	79.7	62.5	5.5	54.3
Humidity (Gr.)	130.0	65.3	0.5	35.2
Enthalpy (btu/lb)	43.3	28.4	2.5	22.8

Delivered Conditions				
	TE Energy Wheel (Cooling)	PD DH Wheel (Cooling)	TE Energy Wheel (Heating)	PD DH Wheel (Heating)
Temperature (DB)	74.4	62.4	25.6	61.9
Humidity (Gr.)	94.7	46.0	9.2	28.3
Enthalpy (btu/lb)	32.7	22.3	7.6	19.3
Pressure Loss				
Supply Side	0.62	0.60	0.58	0.55
Return Side	0.51	0.49	0.48	0.46
TE Effectiveness	0.84		0.84	

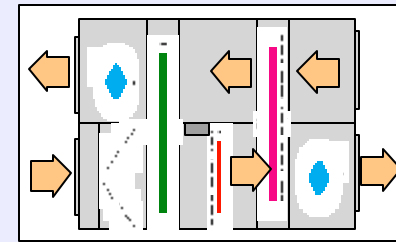
Coil Data				
	Cooling Coil (Entering)	Cooling Coil (Leaving)	Heating Coil (Entering)	Heating Coil (Leaving)
Temperature (DB)	74.4	53.2	61.9	75.0
Humidity (Gr.)	94.7	58.9	28.3	20.0
Enthalpy (btu/lb)	32.7	21.9	19.3	21.1
Air Pressure Loss				
Capacity MBH	414,435		109,053	
Fluid Temperature				
GPM Fluid Flow				
Fluid Pressure Loss				

SEMCO PVS System Modeling Program

Input Parameters:

Unit #:

Project Name:	Hilton Hotel	
Location:	Baltimore, Md	Choose System from below:
PVS Model Selected:	PVS-18	PVS-18 <input type="button" value="v"/>



Airflow Conditions

Supply Air (SCFM):	9,600
Return Air (SCFM):	8,000

External Static Pressures:

Supply Air (inwg):	5
Return Air (inwg):	5

ESA Weather Data:

Austin, TX	▲
Baltimore, MD	
Billings, MT	
Birmingham, AL	
Bismarck, ND	▼

Supply Air Conditions:

	Cooling Season	Heating Season	Suggestions
Dry Bulb Temp (DegF):	51.5	75.0	Input minimum grain level required for peak indoor latent load when sizing cooling capacity
Humidity (Grains):	46.0	20.0	

Outdoor Air Design Conditions:

	Cooling Season	Heating Season	Suggestions
Dry Bulb Temp (DegF):	95.0	10.0	For Accurate Design Data for City Selected:
Humidity (Grains):	130.0	0.5	

Space Design Conditions:

	Cooling Season	Heating Season	Suggestions
Dry Bulb Temp (DegF):	75.0	72.0	Input space temperature and relative humidity desired. (50% RH maximum recommended for cooling season design)
Humidity Level (%RH):	50%	30%	
Humidity (Grains): (calculated Value)	65.3	35.2	



Project: Hilton Hotel

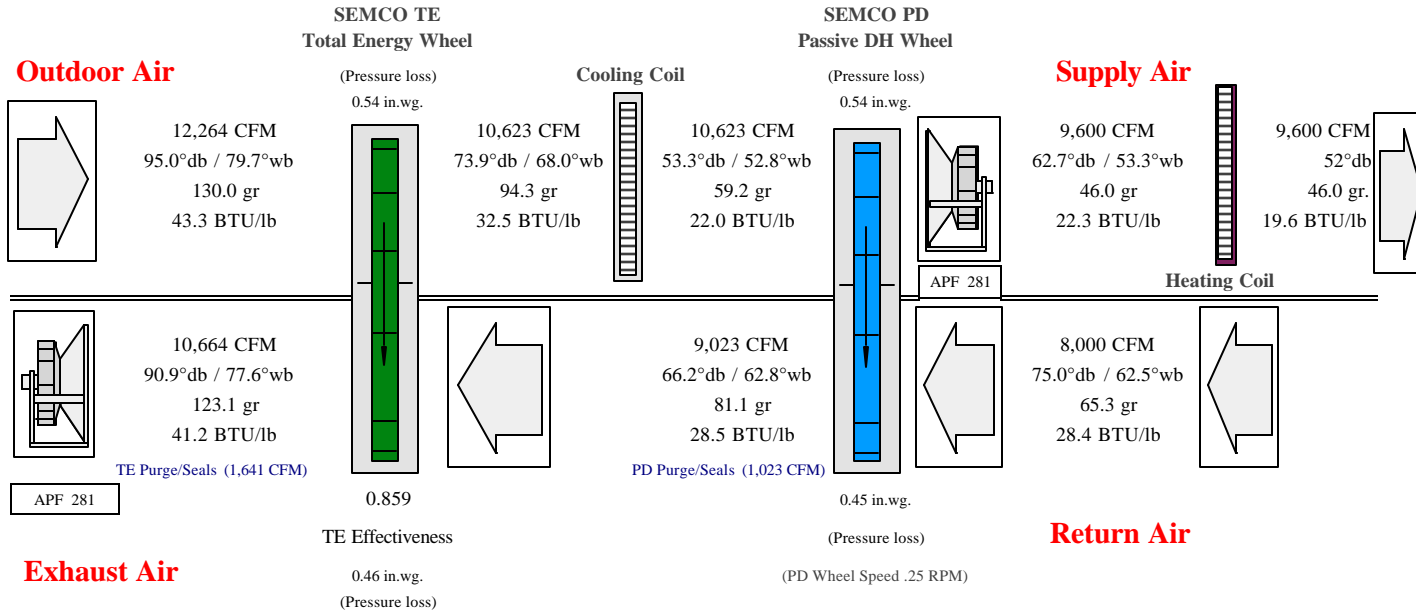
Location: Baltimore, Md

Model: **PVS-18**

Operating Mode:

Peak Space Latent Load

Unit #: ERU-2



Operating Season: Cooling	Operating Mode: Peak Latent Load
SEMCO PVS Performance Analysis:	
Total Cooling Load Delivered:	75.48 Tons of Total cooling provided
Latent Cooling Load Delivered:	45.70 Tons of Latent cooling provided
Cooling Capacity Input Required:	41.93 Tons of cooling Input required
Dewpoint Delivered to Space:	45.9 Degree F dewpoint
Dewpoint Leaving Coil:	52.3 Degree F dewpoint
Comparison with Conventional Approach:	
Cooling Capacity Required:	86.84 Tons of cooling Input required
Reheat Energy Required:	30,689 BTU/Hr. Reheat required
Dewpoint Delivered to Space:	Not Met Degree F dewpoint
Dewpoint Leaving Coil:	48.0 Degree F dewpoint



Project: Hilton Hotel

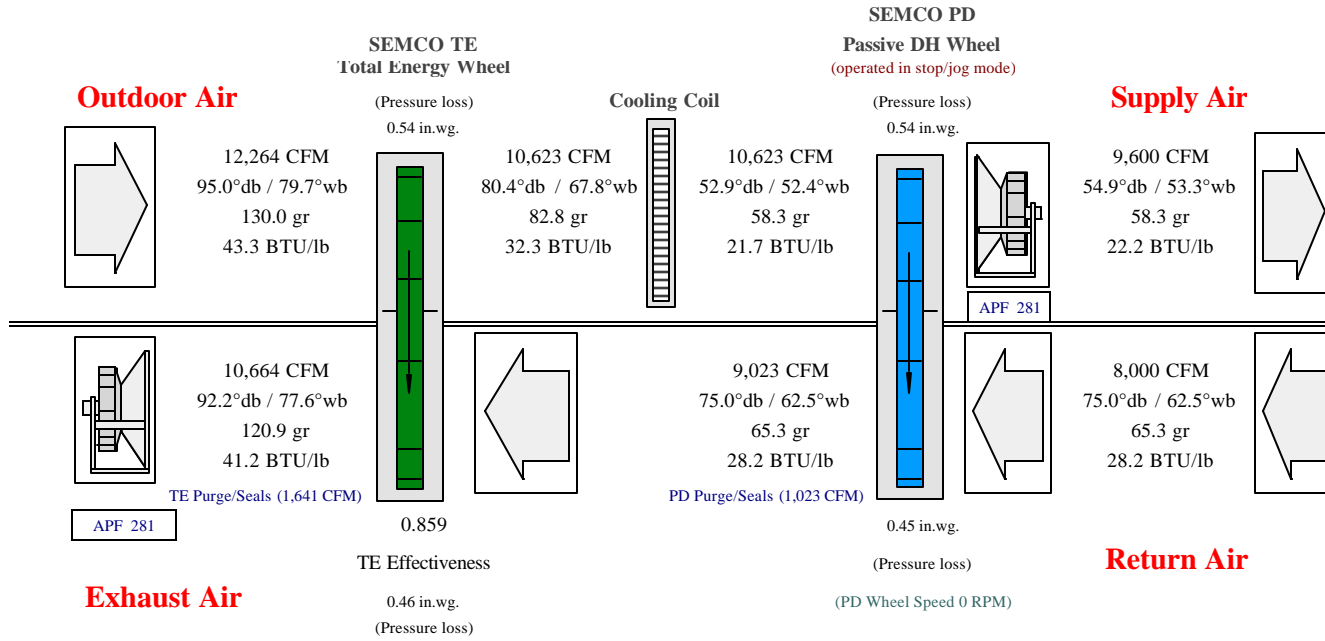
Location: Baltimore, Md

Model: **PVS-18**

Operating Mode:

Peak Space Sensible Load

Unit #: ERU-2



Operating Season: Cooling	Operating Mode: Peak Sensible Load
SEMCO PVS Performance Analysis:	
Total Cooling Load Delivered:	75.86 Tons of Total cooling provided
Latent Cooling Load Delivered:	38.99 Tons of Latent cooling provided
Cooling Capacity Input Required:	41.93 Tons of cooling Input required
Dewpoint Delivered to Space:	51.9 Degree F dewpoint
Dewpoint Leaving Coil:	51.9 Degree F dewpoint
Comparison with Conventional Approach:	
Cooling Capacity Required:	75.86 Tons of cooling Input required
Reheat Energy Required:	N/A BTU/Hr. Reheat required
Dewpoint Delivered to Space:	51.9 Degree F dewpoint
Dewpoint Leaving Coil:	51.9 Degree F dewpoint



Project: Hilton Hotel

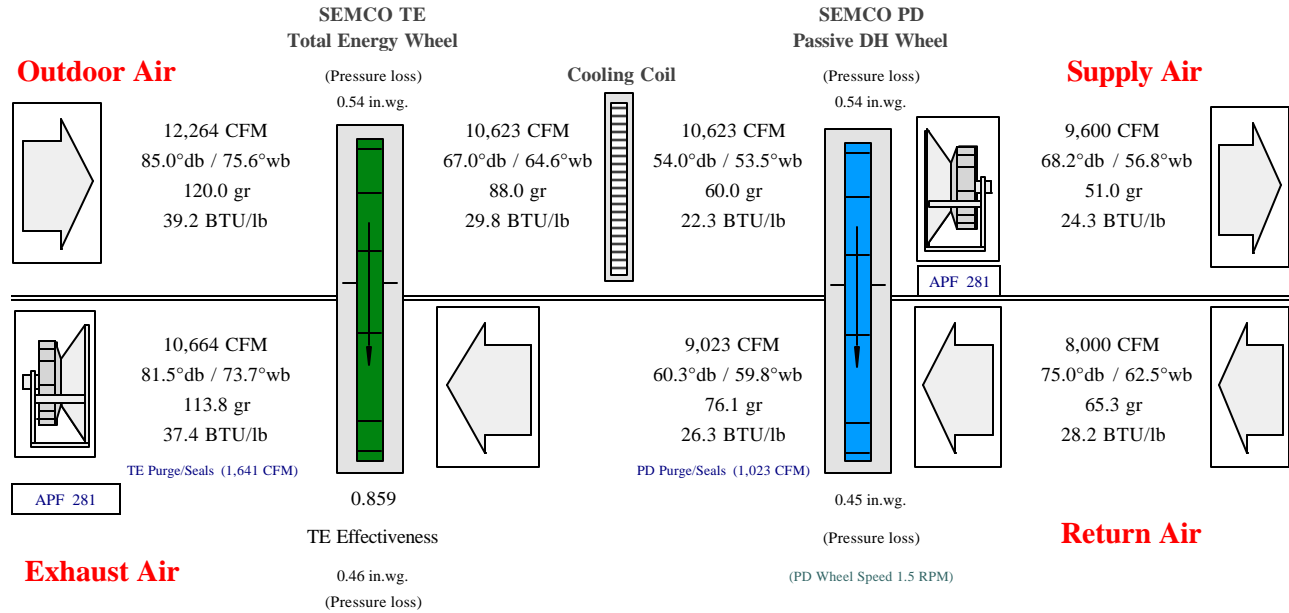
Location: Baltimore, Md

Model: **PVS-18**

Operating Mode:

Typical Part Load Condition *

Unit #: ERU-2



Operating Season: Cooling	Operating Mode: Part Load Condition
SEMCO PVS Performance Analysis:	
Total Cooling Load Delivered:	53.70 Tons of Total cooling provided
Latent Cooling Load Delivered:	37.54 Tons of Latent cooling provided
Cooling Capacity Input Required:	29.68 Tons of cooling Input required
Dewpoint Delivered to Space:	48.6 Degree F dewpoint
Dewpoint Leaving Coil:	53.0 Degree F dewpoint
Comparison with Conventional Approach:	
Cooling Capacity Required:	71.07 Tons of cooling Input required
Reheat Energy Required:	203,458 BTU/Hr. Reheat required
Dewpoint Delivered to Space:	48.6 Degree F dewpoint
Dewpoint Leaving Coil:	48.6 Degree F dewpoint

Part Load Conditions:

	Temperature	Humidity Content
Outdoor Air	85°db	120.0 Grains

(Manual Input!)



Project: Hilton Hotel

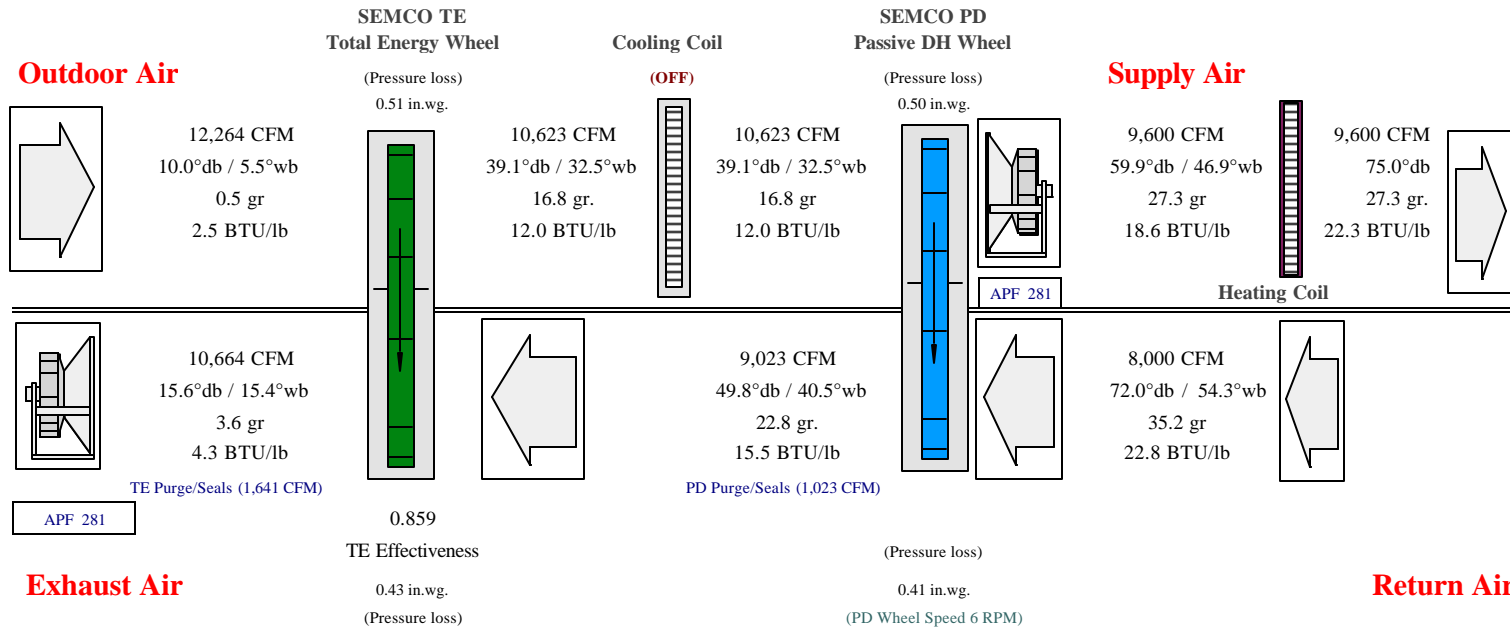
Location: Baltimore, Md

Model: **PVS-18**

Operating Mode:

Peak Heating Load

Unit #: ERU-2



Operating Season: Heating	Operating Mode: Peak Heating Load
SEMCO PVS Performance Analysis:	
Total Heating/Humid. Delivered:	854,848 BTU/Hr provided
Humidification Load Delivered:	165 Pounds of Humidification/Hr.
Heating and/or Humid. Capacity Rqd:	156,481 BTU/Hr required
Comparison with Conventional Approach:	
Heating/Humid. Capacity Required:	805,780 BTU/Hr required

PD Wheel Analyzer

PD Wheel		Manual Input Value
Reheat Effectiveness (automatic=1, manual=0)	0 Mode	55 % Max PD Wheel Eff. 36%

Note: Keep in mode 1 for automatic modulation of PD wheel
 Use mode 0 for manual override to reheat beyond setpoint



Performance Schedule: PVS System

Project:	Hilton Hotel		SEMCO Model:	PVS-18
	Location:	Baltimore, Md		Supply Fan:
Unit #:	ERU-2		Exhaust Fan:	APF 281

Fan Data				
Airstream	Airflow Quantity (SCFM)	Airflow+Purge/Seal (SCFM)	External Static Pressure (inwg)	Fan Horsepower (Installed)
Supply	9600	9600	5	
Return	8000	10664	5	

Design Data				
	Outdoor Air Design (Cooling)	Return Air Design (Cooling)	Outdoor Air Design (Heating)	Return Air Design (Heating)
Temperature (DB)	95.0	75.0	10.0	72.0
Temperature (WB)	79.7	62.5	5.5	54.3
Humidity (Gr.)	130.0	65.3	0.5	35.2
Enthalpy (btu/lb)	43.3	28.4	2.5	22.8

Delivered Conditions				
	TE Energy Wheel (Cooling)	PD DH Wheel (Cooling)	TE Energy Wheel (Heating)	PD DH Wheel (Heating)
Temperature (DB)	73.9	62.7	39.1	59.9
Humidity (Gr.)	94.3	46.0	16.8	27.3
Enthalpy (btu/lb)	32.5	22.3	12.0	18.6
Pressure Loss				
Supply Side	0.54	0.54	0.51	0.50
Return Side	0.46	0.45	0.43	0.41
TE Effectiveness	0.86		0.86	

Coil Data				
	Cooling Coil (Entering)	Cooling Coil (Leaving)	Heating Coil (Entering)	Heating Coil (Leaving)
Temperature (DB)	73.9	53.3	59.9	75.0
Humidity (Gr.)	94.3	59.2	27.3	20.0
Enthalpy (btu/lb)	32.5	22.0	18.6	21.1
Air Pressure Loss				
Capacity MBH	503,182		156,481	
Fluid Temperature				
GPM Fluid Flow				
Fluid Pressure Loss				